

ABRITES Diagnostics for Ford/ Mazda **User Manual**

Issued by: Abrites ltd. Mar

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Overview

ABRITES diagnostics for Ford/Mazda is a professional software for diagnostic of Ford/Mazda vehicles.

Standard diagnostic functions:

- Read Vehicle Identification
- Read Fault Codes (DTC)
- Clear Fault Codes
- Device Scan
- Data Display / Measured values
- Diesel Engine Injectors Programming
- Programmable Module Installation
- Service Functions

Special functions:

- Read/Write EEPROM
- Mileage Recalibration
- Key Learning

Advanced functions:

- Custom Request
- Dump Tool

Supported protocols:

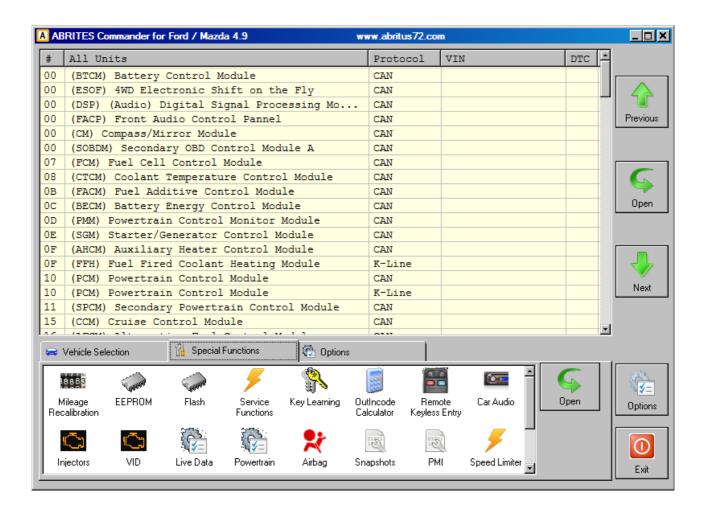
- High Speed CAN 500kb, 6-14
- Mid Speed CAN 125kb, 3-11
- K line 7
- J1850 PWM 2-10 (requires additional adapter)

Note: Depending on the purchased version some of these functions may not be available in your software.

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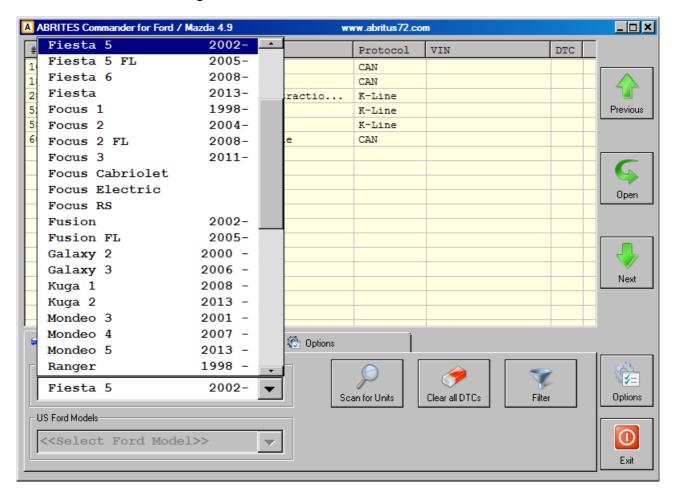
1. Getting Started

When you run ABRITES diagnostics for Ford/Mazda it will try to automatically detect the appropriate hardware interface and will connect with it. If the connection failed a message box with the explanation of the problem will appear.



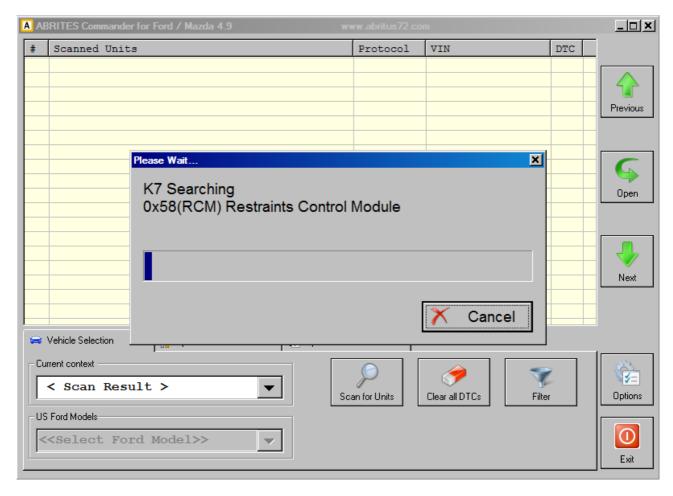
2. Vehicle Context

By default, when ABRITES diagnostics for Ford/Mazda is started in the main list all available electronic control units are displayed. You can reduce the number of displayed units by specifying the vehicle context. To change the vehicle context select a desired model.



3. Scanning for ECUs

The device scanning function is helpful when you want to perform a quick DTC check of all available device units in a vehicle. When you click on the "Scan all" button on the main screen, a progress window will appear. The bahaviour of the scanning can be chaned by the "Device Scanning" option. Refer to the <u>Configuration</u> section.





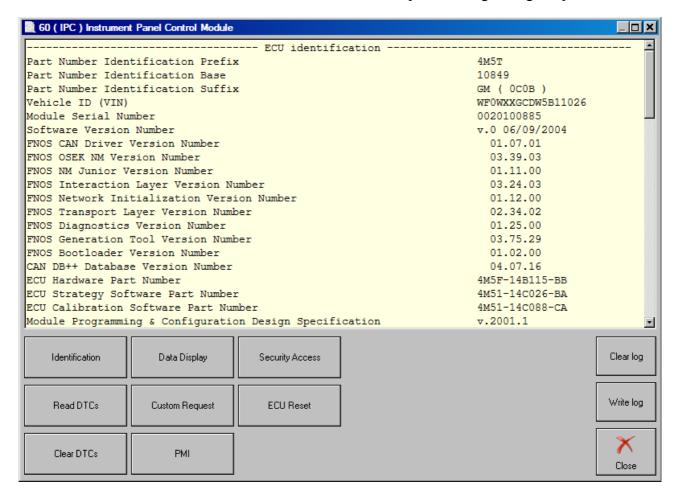
4. Options

Diagnostic

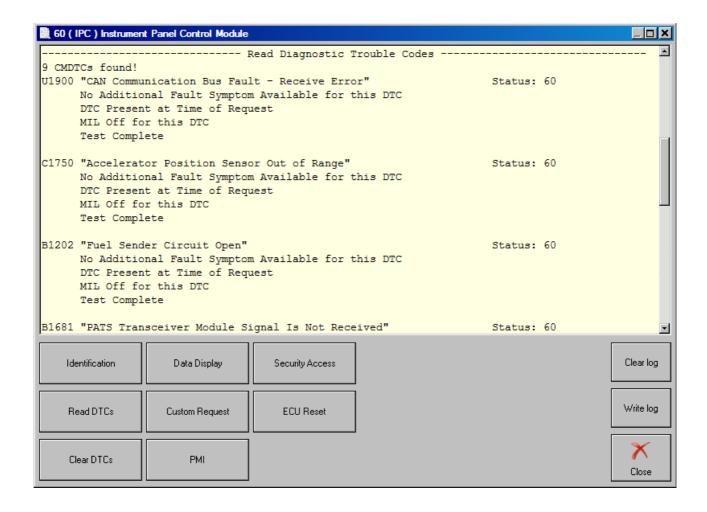
5. ECU identification

With this function hardware and software variant, calibration level can be seen.

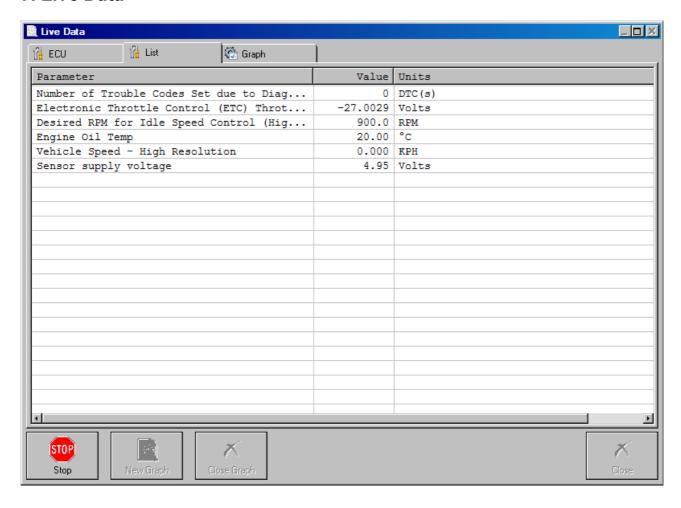
This information is useful when an used ECU is needed to replace damaged original part.



6. Read / Clear DTC



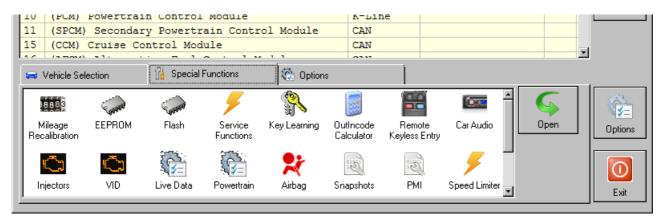
7. Live Data



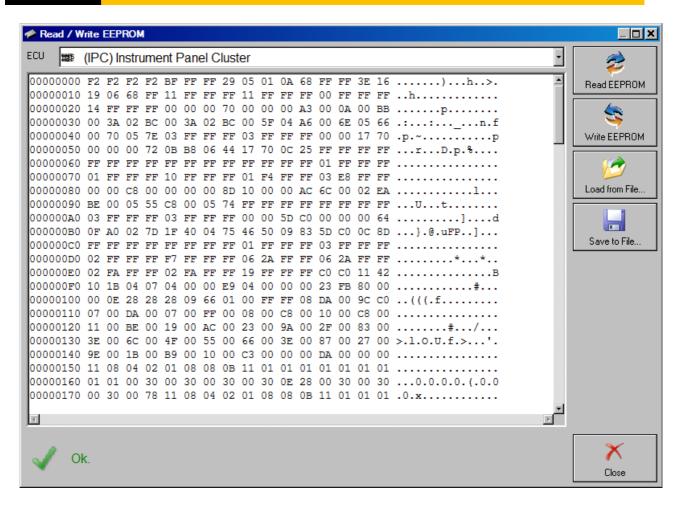
8. Special Functions

ABRITES diagnostics for Ford/Mazda provide some diagnostic functions, which are specific only to our product or they are not supported by the other similar diagnostic tools. These functions are separated in the Special Functions list.

The list is located in the bottom right corner of the main screen. You can run a special function by double clicking on it or by selecting it and clicking on the button Open in the right of the list.

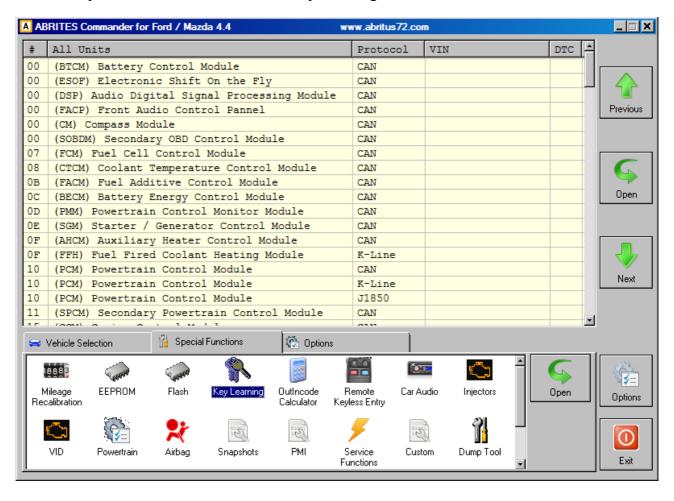


8.1 Memory Read / Write

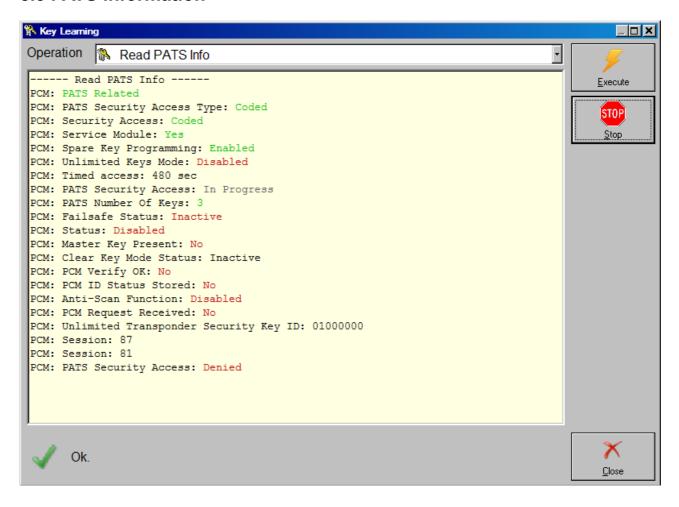


8.2 Key Learning

Go to the Special Functions screen. Select Key Learning.

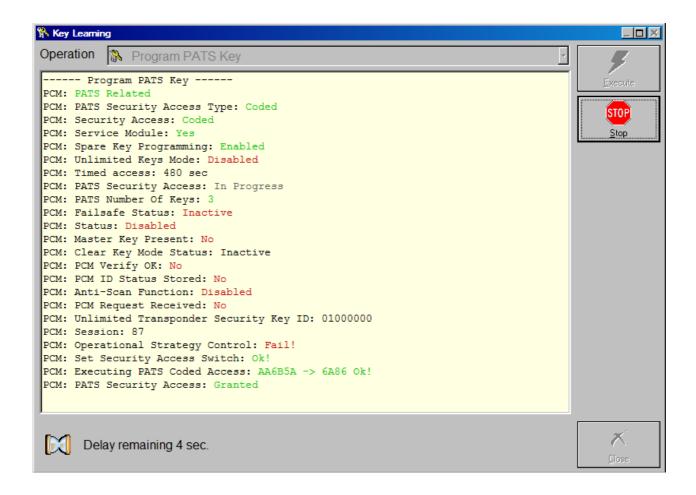


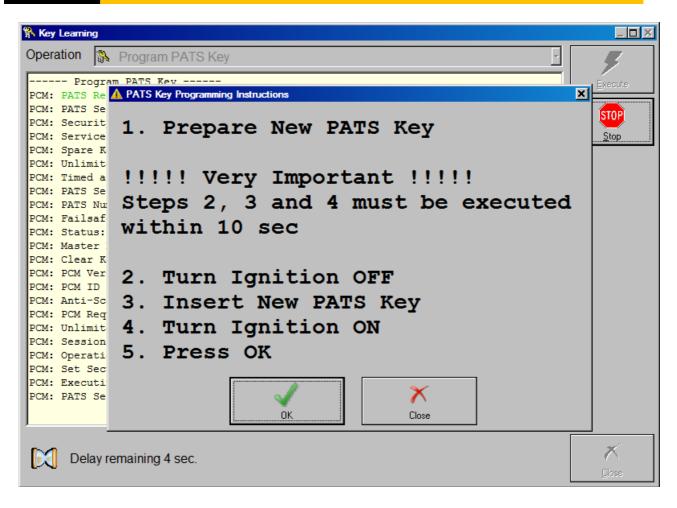
8.3 PATS Information

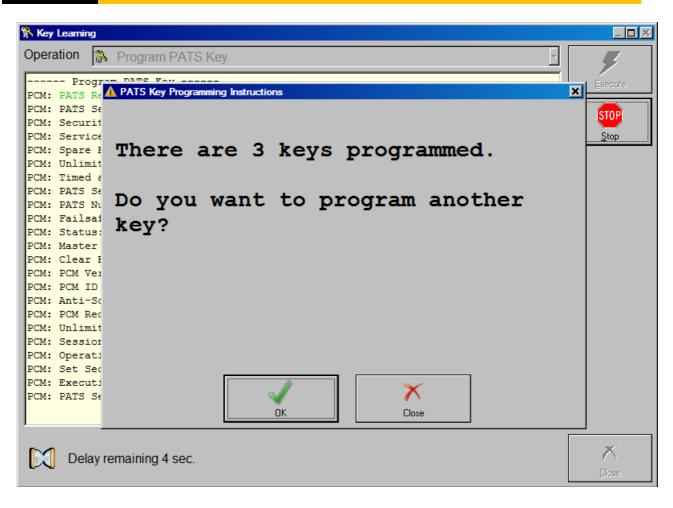


8.4 PATS Key Learning

This procedure will add keys to the PATS system memory. Keys already known to the PATS system will not be erased.

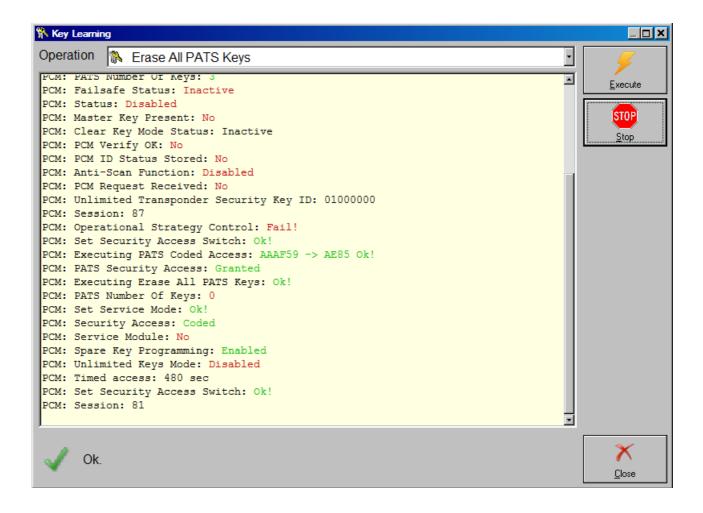






8.5 PATS Erase All Keys

This procedure will erased all stored keys from the PATS system memory. Once completed a minimum of 2 new keys must be programmed,



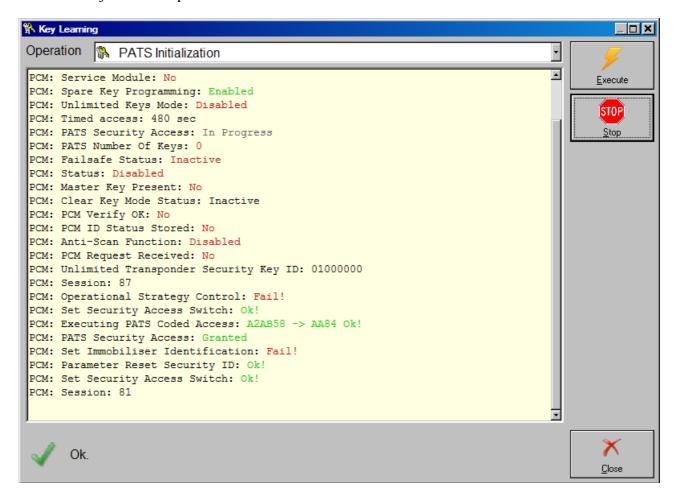
8.6 PATS Initialization

This procedure is used to match the PCM to IPC (HEC) and/or BCM or FIP as appropriate. It is important that the key in the ignition is programmed to the vehicle, otherwise module initialization is not possible.

PCM - Powertrain Control Module

HEC - Hybrid Electrical Cluster (instrument cluster)

FIP - Fuel Injection Pump





8.7 Spare Key Programming Enable / Disable

Enables or disables the spare key programming procedure as listed in the Owners manual.

8.8 Unlimited Key Mode Enable / Disable

Unlimited key mode is intended for use by those customers who need more than 8 keys for their vehicle.

The unlimited key mode is set up by creating a special, unique unlimited transponder security key code and programming this key code into all of the vehicle keys so they contain the same key code.

The customer must choose an 8-digit number (except for 00000000 or 00000001) to be programmed into all of their vehicles keys (or, to all of the keys they want programmed to one vehicle). All customer vehicles keys (or all keys for one vehicle) need to use the same number. Valid digits are 0-9 and the letters A-F.

If the PID UNL_KEY_ID is not available, unlimited key mode is turned on, and must be turned off before viewing the stored code. At this time, unlimited keys may be programmed to the vehicle. To view/change the stored code, follow the procedure for disabling the unlimited key mode below.

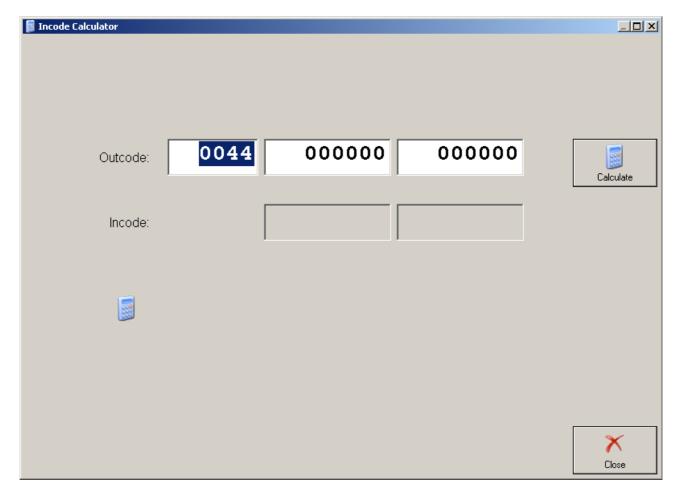
Monitor the PID UNL_KEY_ID and compare its value against the code chosen in Step 1. It should not be the same key code.

8.9 PATS OUT - IN code Calculator

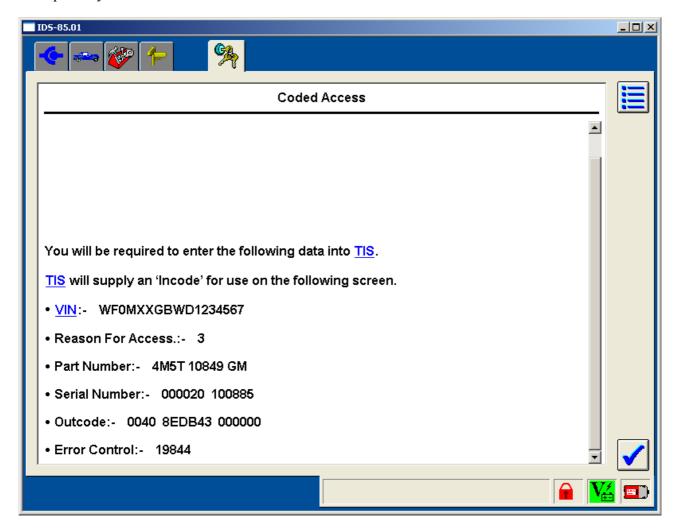
The special function "PATS INcode Calculator" is commonly used together with Ford/Mazda IDS. Open Special Functions list control and select OutIncode Calculator icon.



Following dialog appears on the display:



Start Ford IDS and connect to the car. Follow instructions and lets IDS read vehicle data. For example let you have this IDS screen.



The essential here is the line:

Outcode:- 0040 8EDB43 000000

This is "SINGLE" outcode.

It is used during key erasing or programming operation.

If ECU initialization is needed. IDS returns "DOUBLE" outcode:

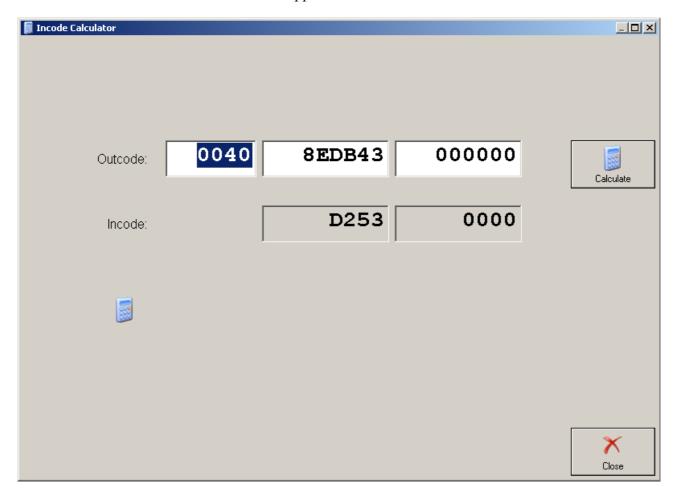
Outcode:- 0044 8EDB43 ABCDEF

Note that "SINGLE" outcode has xx40 in the first digits group, and "DOUBLE" outcode has xx44.

Be sure that you enter xx44 (PATS Outcode Prefix) as it is provided from IDS.

Enter digits from Outcode line in the three edit boxes and press button "Calculate".

After a short time calculated INCode will appear in Incode edit box. Enter calculated value in IDS.



8.10 Vehicle Identification Data (VID) Block

VID block is a array of 128 bytes present in PCM (Powertrain Control Module) in most of Ford/Mazda models.

VID consists of are many configurable vehicle parameters:

VIN

Tyre Size

Axle Ratio

Anti-Lock Brake System

Auxiliary Cabin Heaters

Cooling Pack

Air Conditioning

Transmission

Body Type

Driveline

Speed Control

Generator

Vehicle Speed Output

Vehicle Type

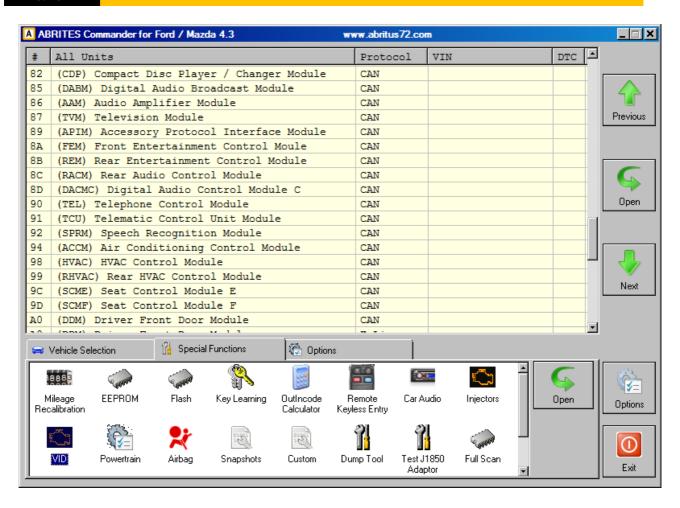
Fuel Type

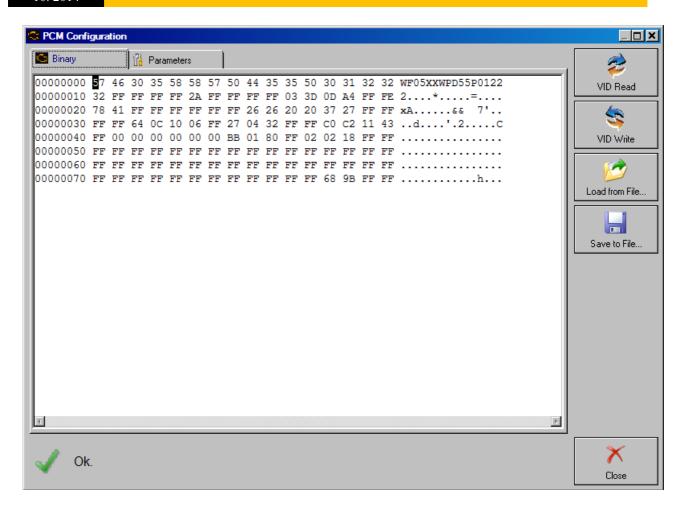
Octane Of Fuel

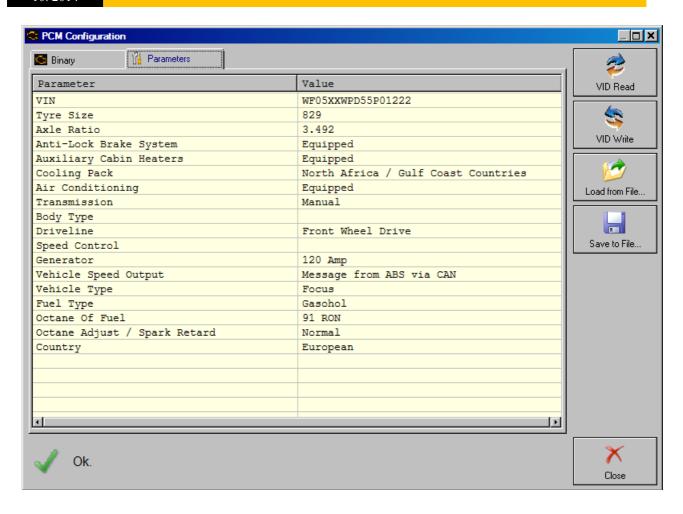
Octane Adjust / Spark Retard

Country

Go to the Special Functions screen. Select VID.



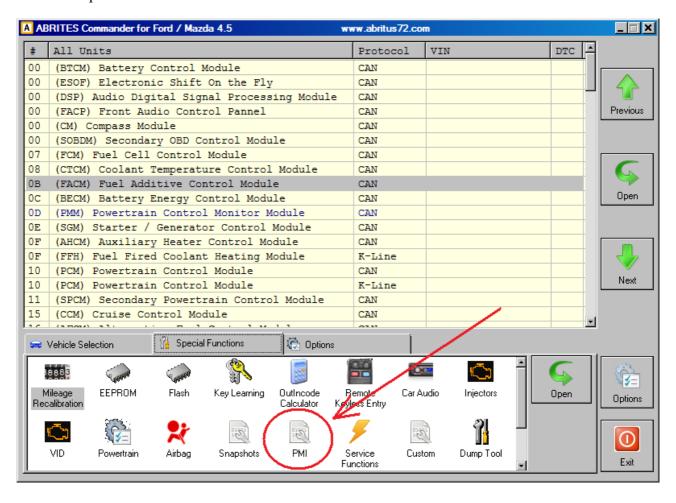




8.11 Programmable Module Installation (PMI)

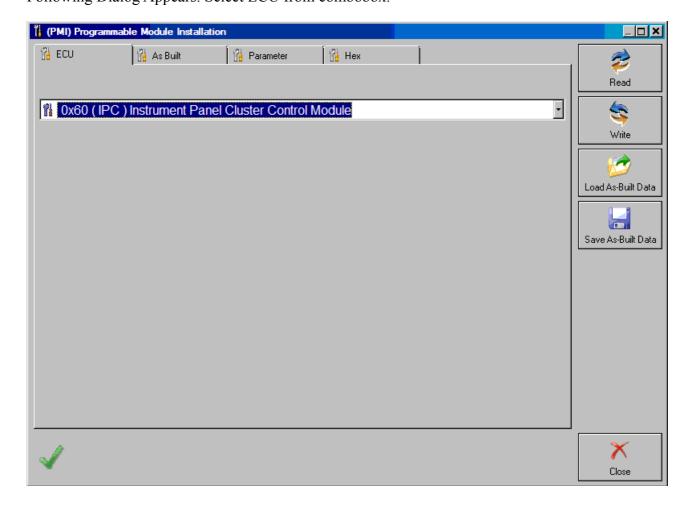
Step 1

Go to the Special Functions screen. Select PMI.





Step 2Following Dialog Appears. Select ECU from combobox.



If the original ECU is available, you can read PMI data.

Use "Read" button.

Step 4

If the original ECU is not available, you can obtain vehicle PMI data from Motorcraft website.

Connect to internet and open online form Motorcraft website.

Enter the VIN in the box and press "Submit" button at the bottom.



The "Module Reprogramming" page will open with the "VIN" and "Vehicle Data" at the top.

Below this are two columns, the one on the left is PCM data and the one on the right is BCE data.

Only programmable modules available in that vehicle will be listed under BCE Modules.

Some modules may have more than one line of data.

If a module is not listed, then it is not a programmable module.

Module Reprogramming

VIN: WF0WXXGCDW5B01234 Vehicle Data: 3735 FFFF FF69

click here if module data required is not available below.

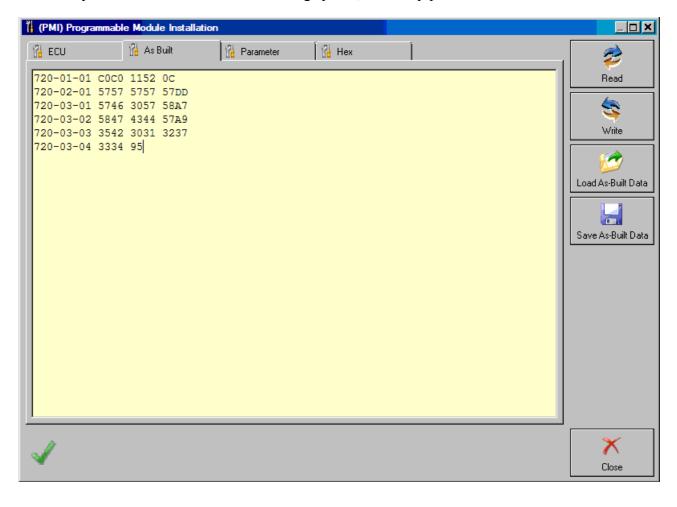
| | PCM Module | | | BCE Modules | | | | | SSM | Instructions |
|-------|------------|------|------|-------------|------|------|------|--|-----|--------------|
| PCM 1 | FFFF | FFFF | 0310 | 720-01-01 | C0C0 | 1152 | 0C | | | |
| PCM 2 | 410D | A4FF | FF02 | 720-02-01 | 5757 | 5757 | 57DD | | | |
| РСМ 3 | 7841 | FFFF | FFC9 | 720-03-01 | 5746 | 3057 | 58A7 | | | |
| PCM 4 | FFFF | FF26 | 265D | 720-03-02 | 5847 | 4344 | 57A9 | | | |
| PCM 5 | 2020 | 3727 | FFB2 | 720-03-03 | 3542 | 3031 | 3237 | | | |
| PCM 6 | FFFF | FFFF | FF11 | 720-03-04 | 3334 | 95 | | | | |
| PCM 7 | FFFF | FFFF | FF12 | | | | | | | |
| PCM 8 | FFFF | FFFF | FF13 | 726-01-01 | 640C | 50FE | ED | | | |
| PCM 9 | FFFF | FFFF | FF14 | 726-02-01 | 2704 | 308B | | | | |
| | | | | | | | | | | |
| | | | | 727-01-01 | 0203 | 083D | | | | |
| | | | | 730-01-01 | 5746 | 3057 | 58B5 | | | |
| | | | | 736-01-01 | 5746 | 3057 | 58BB | | | |
| | | | | 741-01-01 | 5746 | 3057 | 58C6 | | | |
| | | | | 760-01-01 | 5746 | 3057 | 58E5 | | | |
| | | | | 760-01-02 | 5847 | 4344 | 57E7 | | | |
| | | | | 760-01-03 | 3542 | 3031 | 3275 | | | |
| | | | | 760-01-04 | 3334 | D3 | | | | |
| | | | | 760-02-01 | 006A | | | | | |

End of As Built information

Find data for desired ECU by ID.

Enter As-Built vehicle data in diagnostics.

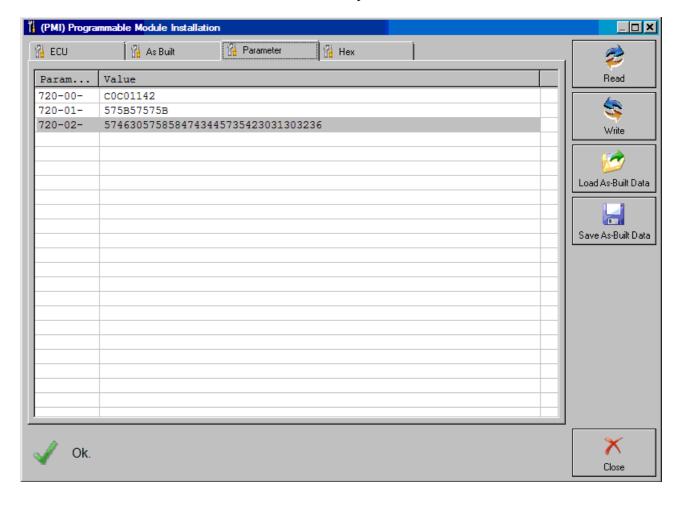
Note that you must enter data without leading spaces, one entry per line.



Another view format.

Here you can see whole PMI data block.

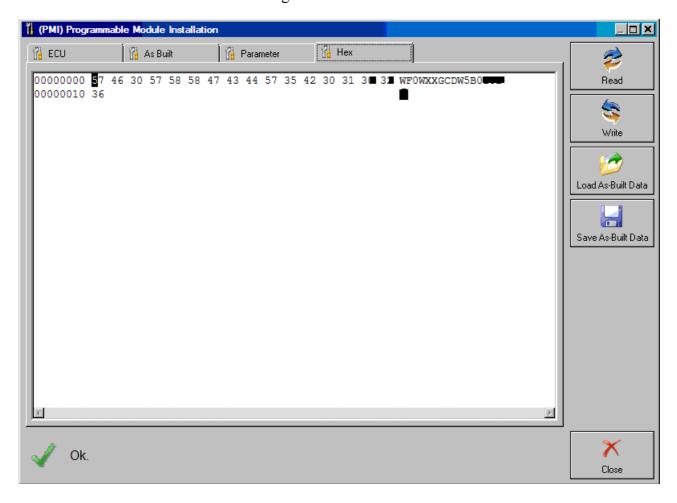
Double-click on data block to see and edit it in binary editor.





Step 8

If needed edit As Built data before writing.



Step 9

Turn Ignition OFF and properly connect new ECU.

Use "Write" button to enter data in newly installed ECU.

Step 10

During the write process, automatic backup of PMI data is performed.

If something going wrong, you can find backup PMI file in AVDI log folder.

PMI backup files have format "Backup_yyyymmdd_hh.mm.ss.pmi".

Use "Load" and "Write" buttons to restore data.

8.12 Fuel Injector Programming (TDCi Engines)

Fuel Injector Correction Factors

There are 3 common situations that demand this function.

- After Injector replacement.
- Fuel Injection system calibration
- Drivability problems like Lack of power, Black smoke and the presence of DTC's P2336, P2337, P2338 can often be fixed by re-entering the existing 4 injector codes

Note:

- On earlier model years (pre-2003) it is not possible to read the actual injector codes.
- It is important to check the codes carefully before entering them.
- After entering an injector code the fuel system will initially run without any pilot injector sequence. The car must be driven for a few kilometers.

Engine Type: Duratorq-Turbo Diesel Common Rail Injection

Capacity: 1.6L

Implement this service function if a new fuel injector has been installed.

Each injector has an individual 9 digit code called an injector correction factor.

This code applies individual compensation for each injector as a means of reducing the fuel delivery tolerance.

Perform this procedure to enter the required injector correction factor.

The injector correction factor is located on the head of the injector.

The injector correction factor is 8 digits long.

Ignore the last digit of the 9 digit code printed on the fuel injector.

Enter the injector correction factors in cylinder order.

To update or enter a new code, select the required injector and enter the relevant 8 digit code.

Enter all of the required codes, then press the return key displayed on the screen.

Engine Type: Duratorq-Turbo Diesel Common Rail Injection

Capacity: 1.8L Capacity: 2.0L

The data required for each injector can be found on the injector body.

It consists of 16 characters - numbers and letters.

If you are certain that the original injectors are still fitted to the engine, you may find the data on a lebel on the engine.

Engine Type: Duratorq-Turbo Diesel Common Rail Injection

Capacity: 2.2L Capacity: 2.4L Capacity: 3.2L

Carry out this procedure if the Fuel Injector has been replaced:

Each injector has an individual 16 digit code called an injector correction factor.

This code applies individual compensation for each injector as a means of reducing the fuel delivery tolerance.

Perform this procedure to enter the required injector correction factor.

The injector correction factor is located on the injector body.

To update or enter a new code, select the required injector and enter the relevant 16 digit code.

Enter all of the required codes, then press the return key displayed on the screen.

If a label listing the injector code is still present (on top of the engine), remove it.

Information on the label is no longer correct and could mislead other service technicians

The Pilot Correction Learn procedure must now be performed

Engine Type: Duratorq-Turbo Diesel Common Rail Injection

Capacity: 2.2L

Perform this procedure if the following new component has been installed: Fuel Injector Each injector has an individual 6 digit code called an injector correction factor. This code applies individual compensation for each injector as a means of reducing the fuel delivery tolerance. Perform this procedure to enter the required injector correction factor. The injector correction factor is located on the injector body. Enter the injector correction factors in cylinder order. To update or enter a new code, select the required injector and enter the relevant code. Enter all of the required codes, then press the return key displayed on the screen.

Engine Type: Duratorq-Turbo Diesel Common Rail Injection StgV

Capacity: 2.0L

Perform this procedure if the following new component has been installed: Fuel Injector Each

injector has an individual 20 digit code called an injector correction factor. This code applies individual compensation for each injector as a means of reducing the fuel delivery tolerance. Perform this procedure to enter the required injector correction factor. The injector correction factor is located on the injector body. Enter the injector correction factors in cylinder order. To update or enter a new code, select the required injector and enter the relevant code. Enter all of the required codes, then press the return key displayed on the screen.

This function is required by service centres when an Injector needs to be replaced, or there is a driveability problem.

For 1.6 TDCi engines the each injector has an 8-digit calibration code stamped on the body.

For 1.8, 2.0, 2.2 and 2.4 TDCi engines the each injector has a 16-digit calibration code stamped on the body.

These codes relate to the electrical and structural characteristics of each injector, which are defined during production. The PCM must know the calibration codes for each injector in order to treat and operate the injectors in the correct manner. This helps to reduce emissions and improve performance. The code must be programmed in by communicating and downloading the code into the PCMs memory.

There are three common situations which demand this function.

- 1. After Injector replacement.
- 2. Fuel injection system 'calibration'.
- 3. To cure drivability problems. Lack of power, black smoke and the presence of DTC's:
- **P2336** Cylinder 1 Above Knock Threshold
- P2337 Cylinder 2 Above Knock Threshold
- P2338 Cylinder 3 Above Knock Threshold
- P2339 Cylinder 4 Above Knock Threshold

can often be fixed by re-entering the existing 4 injector codes.

Fuel Injectors Programming is used on the following vehicles:

| Model | Engine | MY | |
|-------------------|----------|-------------|--------------------------|
| Fiesta | 1.6 TDCi | 2004 - | |
| Focus | 1.8 TDCi | 2001 - 2005 | FFDA/F9DA/F9DB |
| Focus | 2.0 TDCi | 2001 - 2005 | FIFA |
| Focus (new shape) | 1.6 TDCi | 2005 - | |
| Focus C-Max | 1.6 TDCi | 2005 - | |
| Mondeo | 2.0 TDCi | 2000 - 2006 | HJBA/HJBB/HJBC/FMBA/N7BA |
| Mondeo | 2.2 TDCi | 2005 - 2006 | |
| Transit | 2.0 TDCi | 2000 - 2005 | |
| Transit | 2.4 TDCi | 2000 - 2005 | H9FA |

| Nove | ember |
|------|-------|
| 10. | 2014 |

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| | Trans | sit Connect | 1.8 TDCi | 2002 - 2006 | |
|--|-------|-------------|----------|-------------|--|
|--|-------|-------------|----------|-------------|--|

NOTE:

- On earlier model years (approx pre-2003) it is not possible to read the actual injector codes. On these vehicles you will see '00 00 00 00 00 00 00 00 or 'FF FF FF FF FF FF FF' or a mixture.
- After entering an injector code the fuel system will initially run without any pilot injection sequence. The car must be driven for a few miles to correct this. The codes of the ORIGINAL injectors fitted to vehicle can be found on a label, which is fitted to the side of the engine or on the engine rocker top (if it has not yet been removed).

The codes of the ORIGINAL injectors fitted to vehicle can be found on a label, which is fitted to the side of the engine or on the engine rocker top (if it has not yet been removed).

The codes on the label are in the following format:

| (1&2) | X111111112222222X |
|-------|-------------------|
| (3&4) | X33333334444444X |

Where:

11111111 is the code for injector 1,

22222222 is the code for injector 2,

33333333 is the code for injector 3,

44444444 is the code for injector 4.

NOTE:

The injectors are in the physical order, NOT firing order.

When replacing an Injector the code stamped on the body of the new Injector must be programmed into the PCM, NOT the code on the label.

Duratorq-Turbo Diesel Common Rail Injection 2.4L Carry out this procedure if the following component has been replaced: Fuel Injector Each injector has an individual 16 digit code called an injector correction factor. This code applies individual compensation for each injector as a means of reducing the fuel delivery tolerance. Perform this procedure to enter the required injector correction factor. The injector correction factor is located on the injector body. To update or enter a new code, select the required injector and enter the relevant 16 digit code. Enter all of the required codes, then press the return key displayed on the screen.

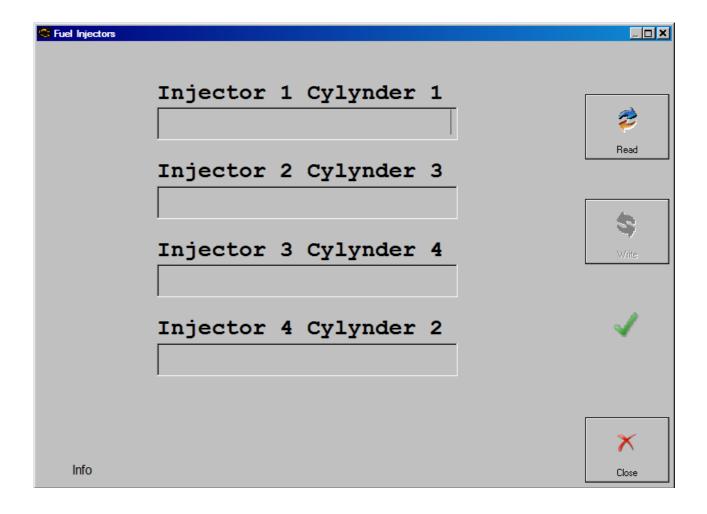
WARNING:

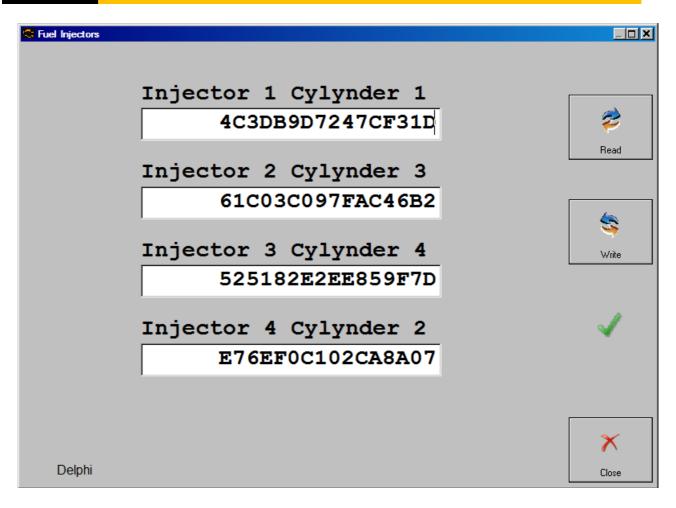
Before attempting Injector Programming it is necessary for the vehicle to be left stationary with the Engine off for at least 8 hours. This is to ensure that the engine is stone cold before Injector Programming is performed. Failure to follow these instructions may result in failure of the Injector Programming function and/or drivability problems.

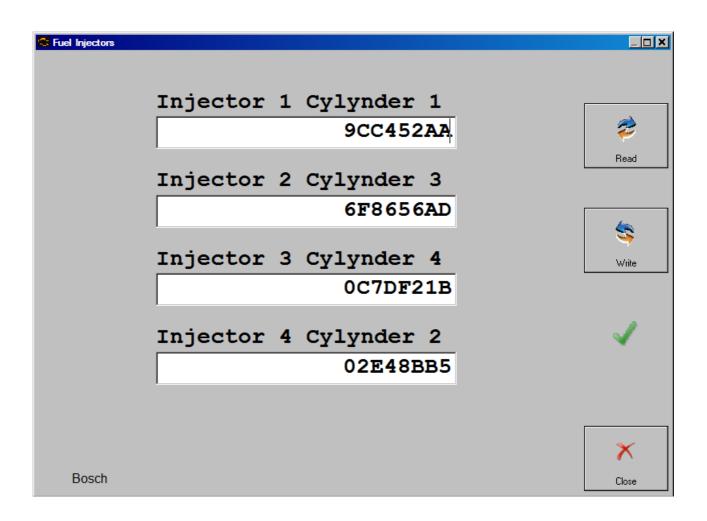
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ABRITES Diagnostics for FORD/ MAZDA User Manual









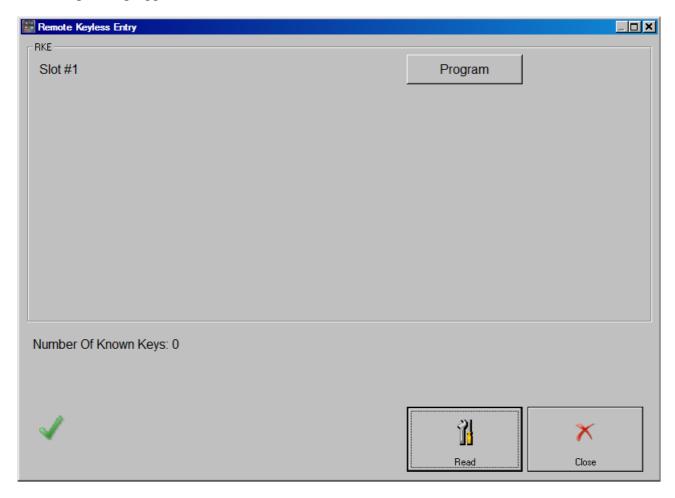
Remote Keyless Entry

Go to the Special Functions screen.

Select Remote Keyless Entry.



Following Dialog Appears



Turn ignition OFF and press button "Read" to get number of programmed smart keys. Press button "Erase" to erase all of programmed smart keys.

Press button "Program" to program 1 smart key. You will be prompted to remove Key



Cover and to place the key in emergency slot in the steering column shroud All of smart key operations must be performed while ignition is OFF.

Manual reprogram a remote transmitter.

The following procedure has to be used to program the remote control key.

- 1. Turn ignition from OFF to RUN 4 times within 6 seconds with the 4-th time ending in OFF.
- 2. The system will chime to confirm programming mode entry.
- 3. Press any button on the first remote transmitter.
- 4. System will chime to confirm programming.
- 5. Repeat steps 2 and 4 for all subsequent remote transmitters.
- 6. Turn ignition to the RUN position to exit the programming mode.

Note:

- All keyfobs for the vehicle must be programmed at the same time. Any of the keyfobs which are not programmed during this procedure will no longer function.
- Up to 4 transmitters can be programmed.

8.13 Dump Tool

Dump Tool is an instrument for editing the content of the EEPROM files of specific electronic control units. You have to select a unit and load a dump file. Then when you click on the "Parameters..." button you will see a pop-up window with all available parameters related to the chosen unit. Typical parameters are odometer, security code and VIN. For the airbag units the option clear crash data is available. You can modify them by clicking on the parameter value. When complete with modifications click on the OK button. The dump data will be updated accordingly. All necessary check sums will be regenerated.

9. Service Functions

Powertrain Control Module (PCM)

Reset Keep Alive Memory (KAM)

This procedure will reset the Learned Values stored in the Powertrain Control Module (PCM) such as idle and fuel

Reset the Diesel Particulate Filter (DPF) Learned Values

This procedure must be carried out if a new diesel particulate filter is installed

The powertrain control module will continually learn the characteristics of certain components over time. There may be differences in the characteristics from the old and new components which will result in differences in the learned values. If a new component is installed the difference in learned values may result in poor driveability or set a diagnostic trouble code. This service function will reset the learned values of the old component. The learning process of the new component may occur immediately or over a number of drive cycles.

Reset the Water in Fuel (WIF) Warning Indicator

Execute this procedure only if water is detected in the fuel. After performing this procedure the WIF warning indicator is extinguished.

Reset the Knock Sensor Learned Values

Execute this procedure only if a full set of replacement injectors has been fitted.

The engine must not be running.

Reset the Fuel Metering Valve Learned Values

Execute this procedure if High Pressure Fuel Pump has been renewed.

The engine must not be running.

Reset the Intake Air Throttle Valve Learned Values

Execute this procedure if Intake Air Throttle Valve has been installed.

Reset the Exhaust Gas Recirculation (EGR) Valve Learned Values

Execute this service function if a new exhaust gas recirculation valve has been Installed.

Reset the Differential Pressure Sensor Learned Values

This procedure will return the learned values back to the nominal settings.

Reset the High Pressure Fuel System Learned Values

This service function must be performed if any new components associated with the high pressure fuel pressure system have been installed.

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Fuel Injector Correction Factors

Execute this procedure if a Fuel Injector has been replaced.

Relearn Vehicle Data

Execute this procedure to force a previously configured PCM to relearn new configuration data from BCM.

Reset the Mass Air Flow (MAF) Sensor Learned Values

Execute this service function if a new mass air flow sensor has been installed.

Reset the Fuel Pressure Relief Valve Open Count Learned Value

This procedure clears the counters that store the total number of times the fuel rail pressure relief valve has opened.

Reset the Fuel Pressure Relief Valve Open Duration Learned Value

This procedure clears the counters that store the total time the fuel rail pressure relief valve has opened.

Speed Limiter

This procedure sets maximum vehicle speed.

• Transmission Control Module (TCM)

- Body Control Module (BCM)
 - Set Vehicle Power Mode

This application enables the setting of the vehicle power mode.

- Restraints Control Module (RCM)
 - Clear Restraint Control Module (RCM) Crash Data Memory

This routine will clear the crash data memory in the Restraints Control Module.

 Restraints Control Module (RCM) Module Central Car Configuration (CCC) Update

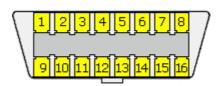
Carry out this procedure if RCM module has been replaced

Passenger Air Bag Deactivation (PAD) Switch Activation

The following procedure will activate/deactivate the passenger air bag switch.

10. Ford OBD-II diagnostic interface pinout and wiring

16 pin J1962 OBD-2 car proprietary connector at the Ford car.



Diagnostic interface for all model Ford vehicles.

| Pin | Signal | Description |
|-----|----------------|-----------------------------------|
| 1 | | |
| 2 | J1850 PWM Bus+ | |
| 3 | LS CAN High | Low speed (125Kb) CAN bus or UBP. |
| 4 | CGND | Chassis ground |
| 5 | SGND | Signal ground |
| 6 | HS CAN High | High speed (500 Kb) CAN bus. |
| 7 | K-LINE | (ISO 9141-2 and ISO/DIS 14230-4) |
| 8 | | |
| 9 | | |
| 10 | J1850 PWM Bus- | |
| 11 | LS CAN Low | Low speed (125Kb) CAN bus. |
| 12 | | |
| 13 | FEPS | Flash EEPROM Program Signal. +18V |
| 14 | HS CAN Low | High speed (500 Kb) CAN bus. |
| 15 | | |
| 16 | +12V | Battery power |

Interfaces used:

1996 - 2004 : ISO 9141

1996 - 2007 : UBP

1996 - 2001 : J1850-PWM only

2002 - 2006 : J1850-PWM or CAN

after 2006 : CAN

11. Troubleshooting

Below you can find a list of typical problems and how to solve them:

Problem:

When starting the "ABRITES diagnostics for Ford/Mazda" a message box with the text "Connection Error: Interface not connected!" appear:

Solution:

- Be sure that the USB interface drivers are installed properly. You can look at the device manager, the USB interface should appear as "USB Serial Port (COMxx)" where "xx" is the number of the port.
- Try to reconnect the USB connector of the interface
- Try to reconnect the OBD2 connector of the interface
- Be sure that the interface is connected with the car properly

12. Abbreviations

CAN Controller Area Network
DTC Diagnostic Trouble Code
ECM Engine Control Module
ECU Electronic Control Unit
IPC Instrument Panel Cluster

TCM Transmission Control Module

SLM Shift Lever Module

TPMS Tire Pressure Monitoring System

ACC Adaptive Cruise Control

TC Traction Control

ESP Electronic Stability Program

EPS Electro Power Steering

EHPS Electro Hydraulic Power Steering

SAS Steering Angle Sensor

SADS Semi Active Damping System
CIM Column Integrated Module
BCM Body Control Module
PATS Passive Anti Theft System.

DLC Data Link Connector

PCM Powertrain Control ModuleKOEO Key ON Engine OFF TestKOER Key ON Engine Running Test

RKE Remote Keyless Entry

13. Contact Information

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